

Hydraulic System Simulation

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Hydraulic system task context

- ✓ **Objectives of the task**
 - Increase the level of simulation in hydraulic system design
 - Increase hydraulic system simulation fidelity to contribute to design cycle and costs reduction

- ✓ **Hydraulic System simulation contributes to the renewal of the systems development process by providing to flight controls and handling qualities teams the most realistic hydraulic model at the earliest**



Hydraulic system overview

✓ Basic function of Aircraft Hydraulic system: to provide required power to hydraulic consumers which are (mainly):

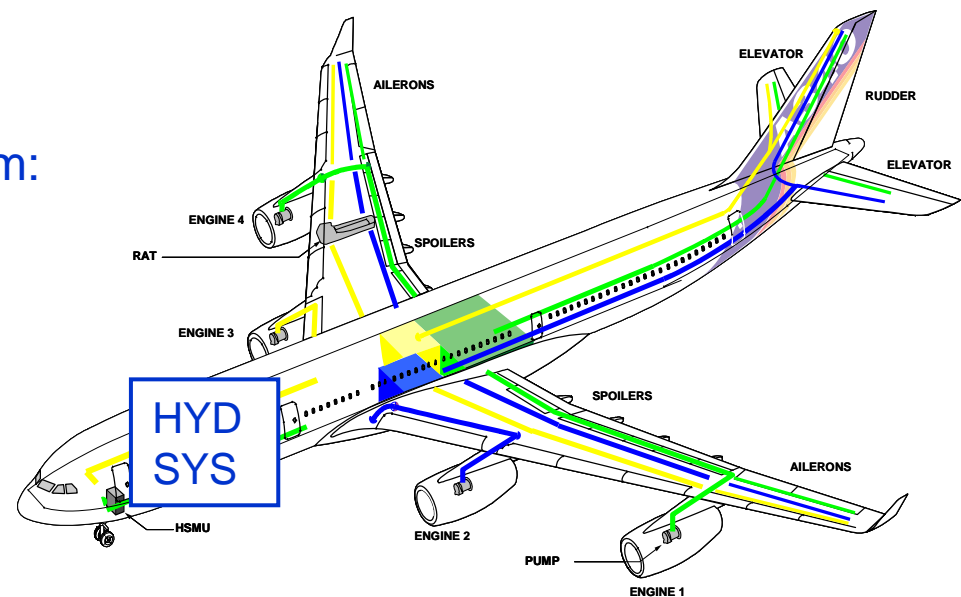
- Flight control surfaces (ailerons, elevator, rudder, spoilers, flaps...)
- Landing gear systems (extension and retraction, braking, steering...)
- Cargo doors, thrust reversers...

✓ Main components of Hydraulic system:

- Pumps
- Valves
- Filters
- Reservoir
- Indicating devices
- Pipes and fittings...

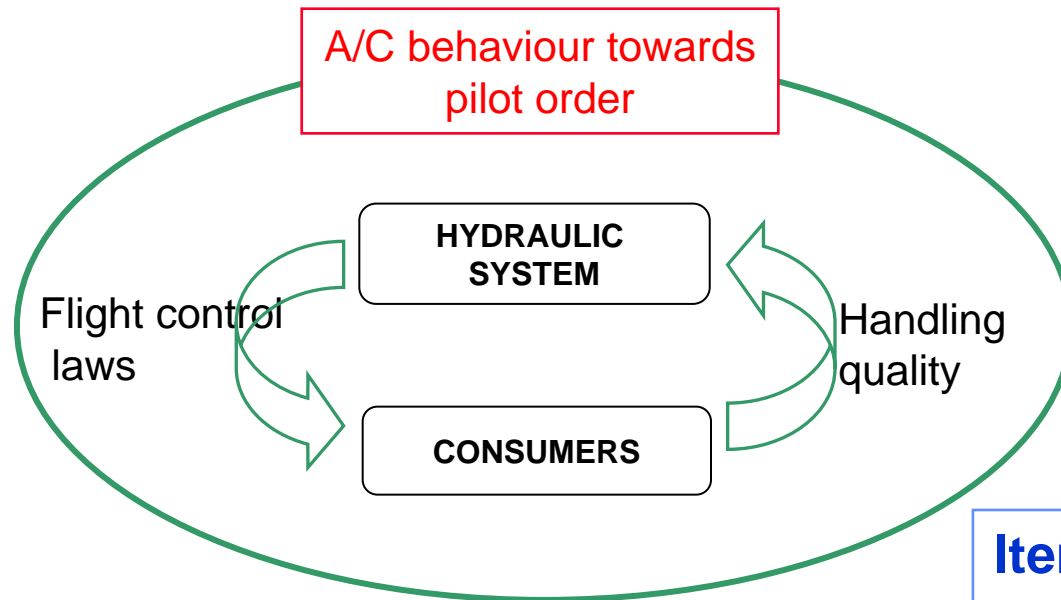


Hydraulic Reservoir





Hydraulic system simulation



Iterative work for sizing and optimisation of:

- Hydraulic system
- Hydraulic consumers
- Flight control laws

Hydraulic task scenarios

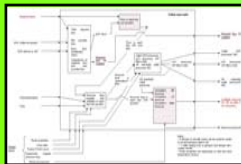
SCENARIO 1

PRE-DESIGN MODEL

- ✓ System level
- ✓ Flight control laws and handling quality specialists use

Scenario completed

Tool: SCADE



Pre-design model

- ✓ Available early
- ✓ Real time
- ✓ Integration in flight control simulation platforms (multi-systems)
- ✓ Base for more complete models (later)

- => Improve flight control tests cases fidelity
- => Reduce iterations, and iterations time between hydraulic system and flight control laws / handling quality
- => Earlier optimisation of hydraulic generation

Realistic but nevertheless simple, as required

SCENARIO 2

DETAILED MODEL

- ✓ System level
- ✓ Hyd system specialists use

On-going work

Tool: SABER



Detailed model

- ✓ Non real time
- ✓ Physical dynamic modelling
- ✓ Stand-alone simulation
- ✓ Coupled simulation with flight control simulation platform (not integrated in multi-systems simulation platforms)

- => Improve hydraulic model fidelity
- => Hydraulic system detailed performances and behaviour status
- => Earlier system verification and validation
- => Reduce Iron Bird and flight tests

More accurate



Zoom on scenario 1: hydraulic pre-design model

- Pre-design model integration and interfaces

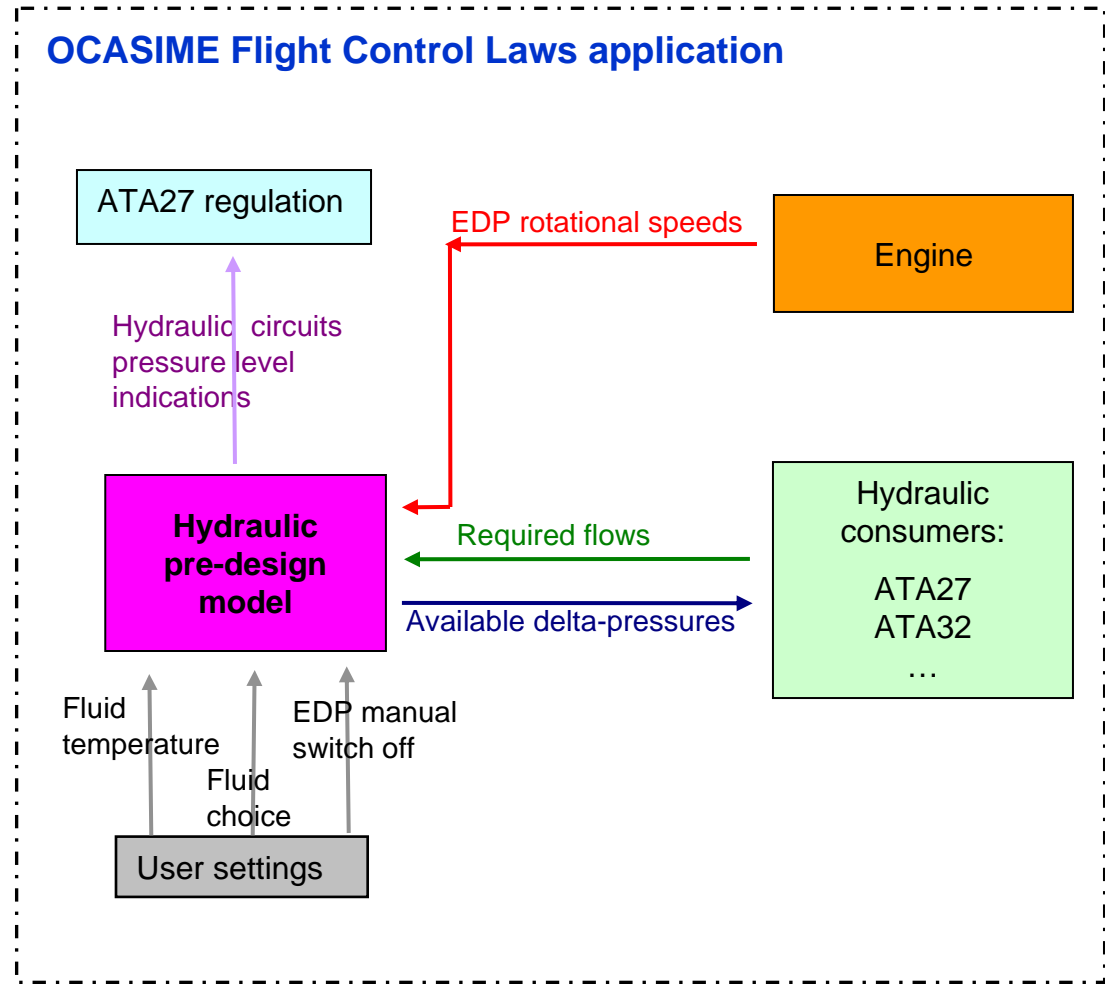


OCASIME

OCASIME:

- ✓ desk top simulator workshop
- ✓ piloting function and virtual cockpit

OCASIME Flight Control Laws application





Zoom on scenario 1: hydraulic pre-design model

Main characteristics of the pre-design model (model content)

- ✓ Improvement of hydraulic elements modelling (manifolds, filters, priority-valves pressure drop)
- ✓ Choice between two types of fluids (high or low density)
- ✓ Choice of the fluid temperature (1)
- ✓ Priority valves (2) and low pressure switches logics modelled
- ✓ Engine driven pumps model using static curves (pressure / flow).
Overflow functioning part represented (3)
- ✓ Engine driven pumps switch off possible (apart from engine state) (4)

=> (1) / (2) / (3) / (4) → Simulations with insufficient hydraulic power possible (impact analysis)

- ✓ Overflow functioning detection function
- ✓ Interfaces compatibility with consumers models evolutions



Zoom on scenario 1: hydraulic pre-design model

Pre-design model other advantages:

- ✓ Integration into the complete hydraulic system model, including monitoring and regulation functions and several accuracy levels
 - Scade (language commonality)
 - Development rules compatible with Airbus official procedure
 - Upstream work with other simulation developers allowing:
 - to take benefit from previous aircraft simulation experience
 - to build compatible cross-models architectures

- ✓ Hydraulic models library creation (sub-parts “ready for use” for new aircraft pre-design model)
 - Fluid data
 - Fluid properties calculation (fluid data use)
 - EDP
 - Manifold
 - Priority valve
 - Low pressure switch
 - Pressure drops calculations (linear, singular, total), pressures calculation
 - Consumers pressures handling for display



Zoom on scenario 1: hydraulic pre-design model

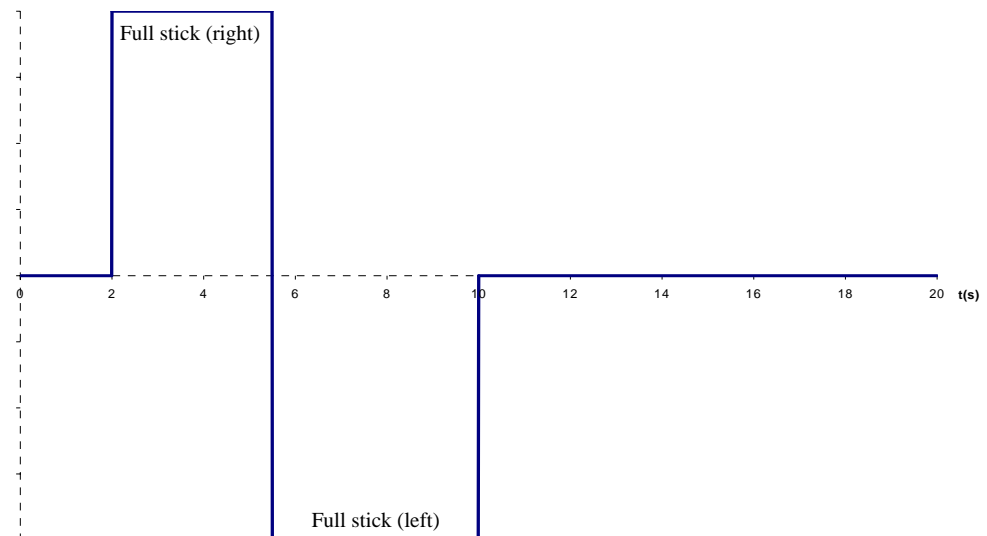
Pre-design model benefices illustration

✓ **Context:** for comparison purpose 2 types of simulations run on Ocasime laws platform:

- with hydraulic pre-design model
- without hydraulic pre-design model: pre-design model outputs disconnected and replaced by constant “required minimum delta-pressures”

[Definition: consumer required minimum delta-pressure = minimum delta-pressure determined for consumer sizing point and considered as minimum target for hydraulic system performances]

✓ **Flight control order
(theoretical side-stick order)**

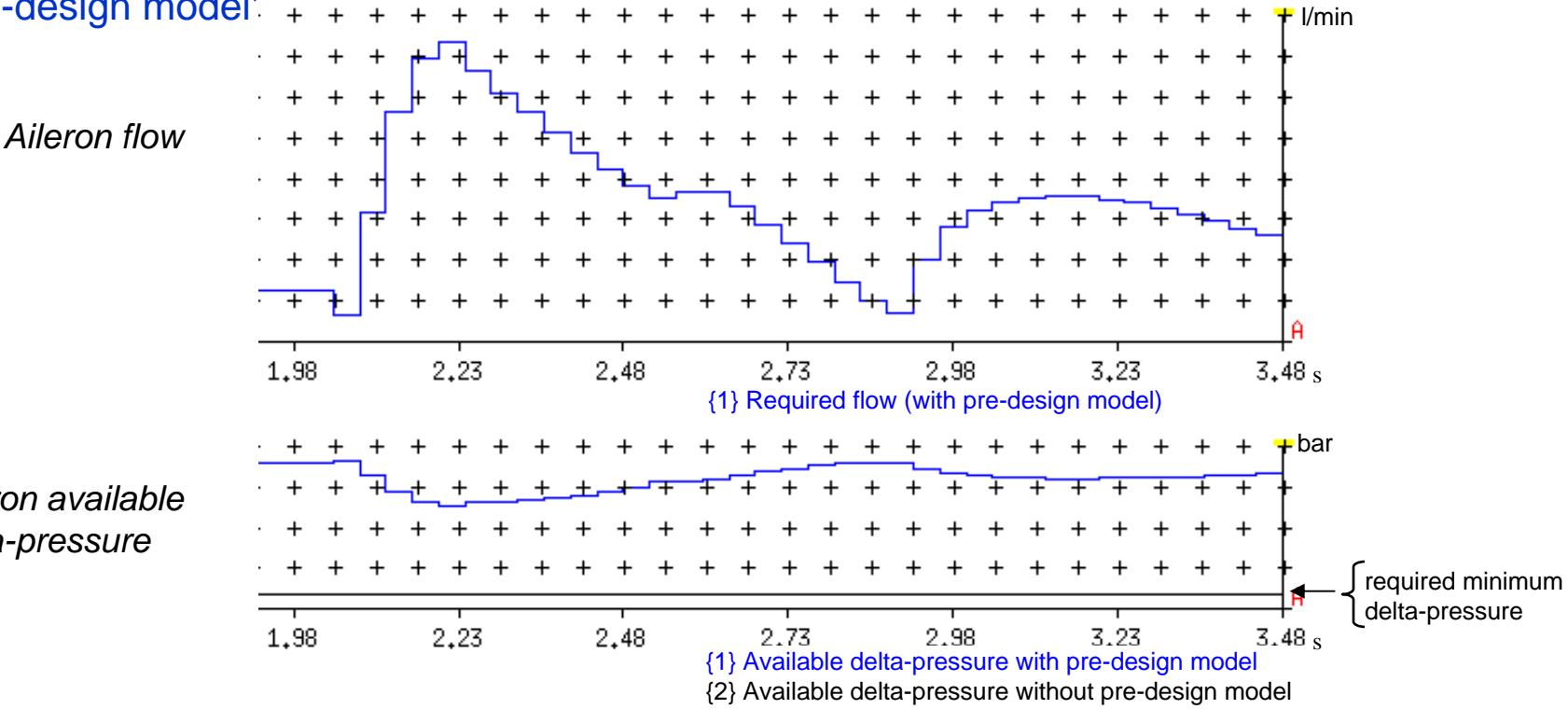




Zoom on scenario 1: hydraulic pre-design model

Pre-design model benefices illustration: case 1

- ✓ Conditions: low fluid temperature, all pumps running
- ✓ Simulation results: Aileron performance: comparison between "with..." or "without pre-design model".



=> With pre-design model: more available pressure (in that case)

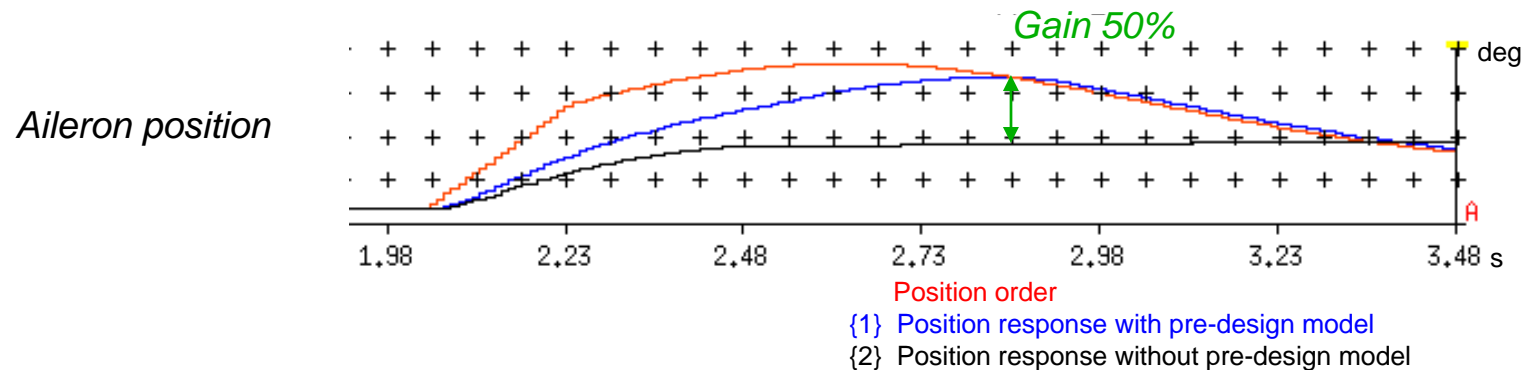


Zoom on scenario 1: hydraulic pre-design model

Pre-design model benefices illustration: case 1 (continuation)

✓ Simulation results:

- Aileron performance: comparison between "with..." or "without pre-design model" (continuation)



⇒ Position more realistic with pre-design model. In this case position reached is closer to the order.

⇒ Maximal position gain observed: around 50%

(Definition: position gain = $\frac{\{1\} - \{2\}}{\text{position order}} * 100$)

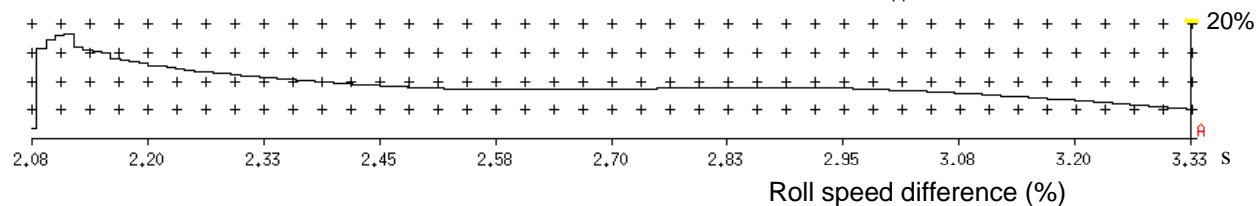


Zoom on scenario 1: hydraulic pre-design model

Pre-design model benefices illustration: case 1 (continuation)

✓ Simulation results:

- Roll speed: comparison between "with..." or "without pre-design model"



=> Maximal roll speed gain observed: around 16% (at beginning of motion)

(Definition: roll speed gain = absolute value $[(\{1\}-\{2\})/\{1\}] * 100$, where $\{1\}$ is the roll speed with pre-design model and $\{2\}$ is the roll speed without pre-design model)

✓ Conclusion: Case 1 illustrates how pre-design model could be used to reduce:

- margins on (over)sizing of actuators or hydraulic system
- aircraft weight

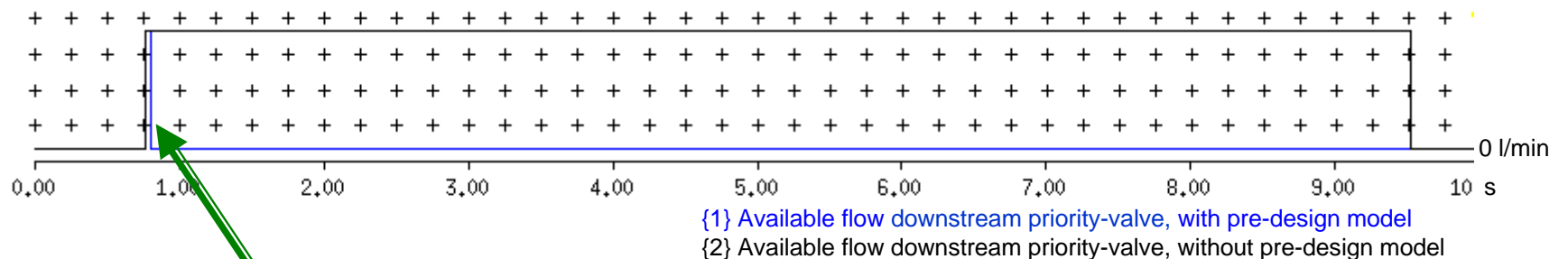


Zoom on scenario 1: hydraulic pre-design model

Pre-design model benefices illustration: case 2

- ✓ Conditions: low fluid temperature, 1 pump off among the 2 available, additional high flow requests from flaps motor and from one consumer downstream priority-valve
- ✓ Simulation results: priority-valve functioning: comparison between "with..." or "without pre-design model"

Available flow for consumers downstream priority-valve



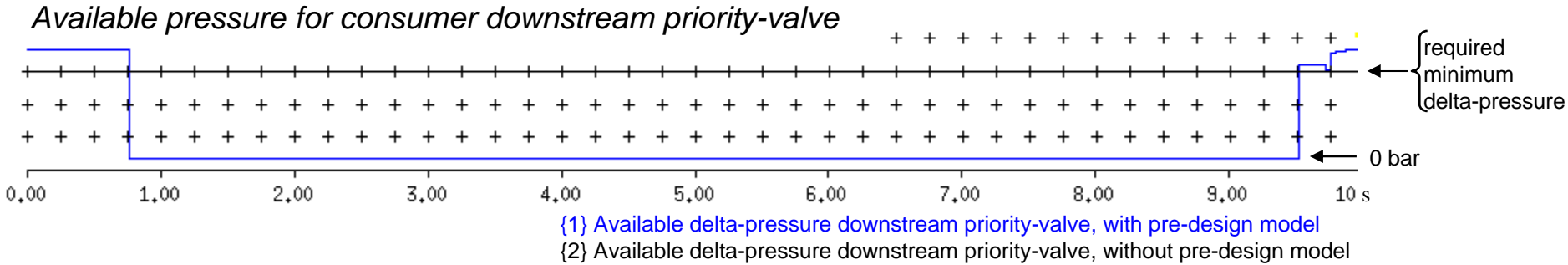
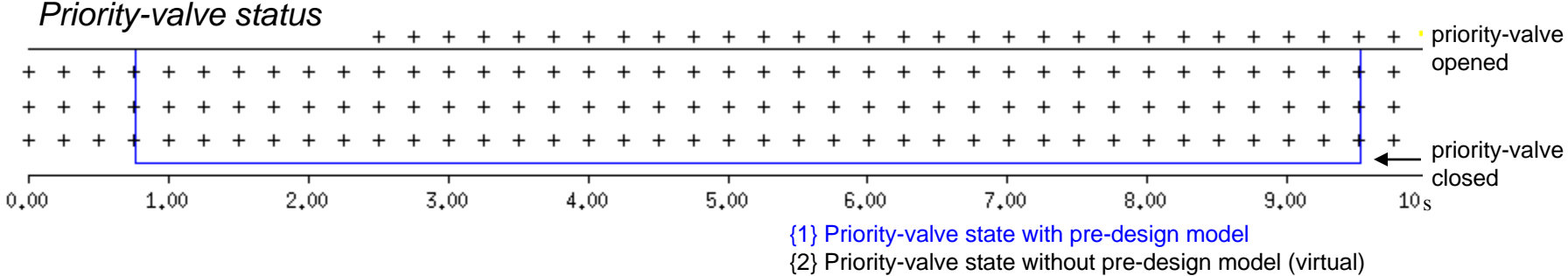
=> Priority function activated: flow supply interrupted for consumer downstream priority-valve



Zoom on scenario 1: hydraulic pre-design model

Pre-design model benefices illustration: case 2 (continuation)

✓ Simulation results: priority-valve functioning: comparison between "with..." or "without pre-design model" (continuation)



=> Priority valve operating is a new simulated functionality.



Zoom on scenario 1: hydraulic pre-design model

Pre-design model other benefits (not illustrated):

✓ Pre-design model also allows to simulate cases where flight control surfaces answers are overestimated:

- cases where model underlines insufficient hydraulic power (very low temperature for example)

✓ For such cases, as its answers are more realistic, pre-design model could underline tuning necessities (flight control laws, actuators or hydraulic system sizing, ...) or flight limitations.



Hydraulic task: conclusion

- ✓ Hydraulic task is integrated with Virtual Aircraft contribution.
- ✓ Hydraulic pre-design model is innovative because it helps to improve the integration of hydraulic system in the pre-design phases of aircraft development:
 - Increased model fidelity
 - Model available early: method and library of sub-parts available
- ✓ Business benefits:
 - Actuators, flight control surfaces and hydraulic system sizing mature more early; development time reduced
 - Over-sizing margins reduction, weight gain
- ✓ The VIVACE contribution is already demonstrated and under exploitation:
 - Pre-design model benefices illustration (cf. gain on flight control surfaces simulated position or on simulated A/C trajectory)
- ✓ VIVACE hydraulic task way forward:
 - Scenario 2 “detailed model” will be presented at Forum 3.